

# SECTION C : MANUFACTURE

## Division 24 : MANUFACTURE OF BASIC METALS

Group	Class	Sub-class	Description
241			Manufacture of basic iron and steel
	2410		Manufacture of basic iron and steel
			This class excludes:
			-manufacture of tubes, pipes and hollow profiles and of tube or pipe fittings of cast-iron, see 2431
			-manufacture of seamless tubes and pipes of steel by centrifugal casting, see 2431
			- manufacture of tube or pipe fittings of cast-steel, see 2431
		24101	Manufacture of pig iron and spiegeleisen in pigs, blocks or other primary forms
		24102	Manufacture of direct reduction of iron (sponge iron) and other spongy ferrous products
		24103	Manufacture of steel in ingots or other primary forms, and other semifinished products of steel
		24104	Manufacture of ferro-alloys
		24105	Manufacture of hot-rolled and cold-rolled products of steel
		24106	Manufacture of tube and tube fittings of basic iron and steel
		24107	Manufacture of railway track materials (unassembled rails) of steel
		24108	Manufacture of wire of steel by cold drawing or stretching
		24109	Manufacture of other basic iron and steel n.e.c
242			Manufacture of basic precious and other non-ferrous metals
	2420		Manufacture of basic precious and other non-ferrous metals
			This class excludes:
			- casting of non-ferrous metals, see 2432
			- manufacture of precious metal jewellery, see 3211
		24201	Manufacture of Copper from ore, and other copper products and alloys
		24202	Manufacture of Aluminium from alumina and by other methods and products of aluminium and alloys
		24203	Manufacturing of lead, zinc and tin products and alloys
		24204	Manufacturing of chrome, manganese and nickel products alloys
		24205	Production and refining of precious metals (such as gold, silver platinum etc.) and alloys

		24209	Manufacture of other non-ferrous metals n.e.c.
243			Casting of metals
	2431		Casting of iron and steel
			This class includes activities of iron and steel foundries
		24311	Manufacture of tubes, pipes and hollow profiles and of tube or pipe fittings of cast-iron/cast-steel
		24319	Manufacture of other iron and steel casting and products thereof
	2432		Casting of non-ferrous metals
			This class includes:
			-casting of semi-finished products of aluminium, magnesium, titanium, zinc etc.
			- casting of light metal castings
			- casting of heavy metal castings
			- casting of precious metal castings
			- die-casting of non-ferrous metal castings
		24320	Casting of non-ferrous metals